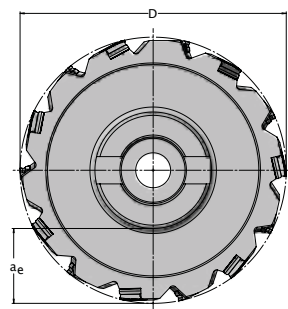
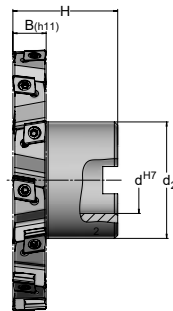


# SCHEIBENFRÄSER TANGENTIAL

## EB18



4-schneidige EN-Wendeschnidplatte  
 Enge Zahnteilung durch tangentielle Einbauweise  
 Hohe Laufruhe durch Kreuzverzahnung  
 Sekundärschneide liegt nicht im Spanraum  
 Auch für das Planfräsen einsetzbar



### EB18

| Artikel      | D   | d <sub>2</sub> | d <sup>H7</sup> | H  | B <sub>(h11)</sub> | zz     | z <sub>eff</sub> | a <sub>e</sub> | lk   | kg   | WSP          |
|--------------|-----|----------------|-----------------|----|--------------------|--------|------------------|----------------|------|------|--------------|
| 01E.1214.001 | 125 | 58             | 32              | 50 | 14                 | 7 x 2  | 7                | 32,0           | nein | 1,54 | EN..08T3.R/L |
| 01E.1216.001 | 125 | 58             | 32              | 50 | 16                 | 6 x 2  | 6                | 32,0           | nein | 1,64 | EN..0904.R/L |
| 01E.1218.001 | 125 | 58             | 32              | 50 | 18                 | 6 x 2  | 6                | 32,0           | nein | 1,77 | EN..0904.R/L |
| 01E.1614.001 | 160 | 70             | 40              | 63 | 14                 | 9 x 2  | 9                | 43,0           | nein | 2,80 | EN..08T3.R/L |
| 01E.1616.001 | 160 | 70             | 40              | 63 | 16                 | 8 x 2  | 8                | 43,0           | nein | 2,83 | EN..0904.R/L |
| 01E.1618.001 | 160 | 70             | 40              | 63 | 18                 | 8 x 2  | 8                | 43,0           | nein | 3,10 | EN..0904.R/L |
| 01E.1620.001 | 160 | 70             | 40              | 63 | 20                 | 7 x 2  | 7                | 43,0           | nein | 3,20 | EN..1206.R/L |
| 01E.1622.001 | 160 | 70             | 40              | 63 | 22                 | 7 x 2  | 7                | 43,0           | nein | 3,40 | EN..1206.R/L |
| 01E.1624.001 | 160 | 70             | 40              | 63 | 24                 | 7 x 2  | 7                | 43,0           | nein | 3,63 | EN..1206.R/L |
| 01E.2018.003 | 200 | 70             | 40              | 63 | 18                 | 9 x 2  | 9                | 63,0           | nein | 4,50 | EN..0904.R/L |
| 01E.2020.007 | 200 | 70             | 40              | 63 | 20                 | 9 x 2  | 9                | 63,0           | nein | 4,70 | EN..1206.R/L |
| 01E.2022.002 | 200 | 70             | 40              | 63 | 22                 | 9 x 2  | 9                | 63,0           | nein | 5,07 | EN..1206.R/L |
| 01E.2520.004 | 250 | 90             | 50              | 68 | 20                 | 11 x 2 | 11               | 78,0           | nein | 7,50 | EN..1206.R/L |
| 01E.2524.004 | 250 | 90             | 50              | 68 | 24                 | 11 x 2 | 11               | 78,0           | nein | 8,74 | EN..1206.R/L |

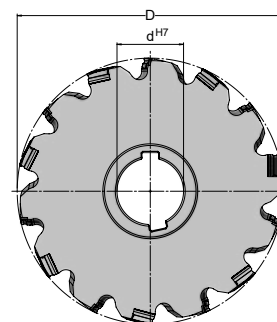
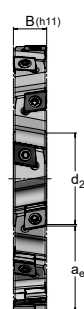
Schnittbreite B<sub>(h11)</sub> wird nur mit einer WSP mit W-Geometrie erreicht. Andere Abmaße auf Anfrage.

# SCHEIBENFRÄSER TANGENTIAL

## EN18



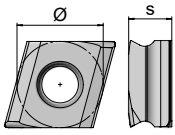
4-schneidige EN-Wendeschneidplatte  
 Enge Zahnteilung durch tangentielle Einbauweise  
 Hohe Laufruhe durch Kreuzverzahnung  
 Sekundärschneide liegt nicht im Spanraum



### EN18

| Artikel      | D   | d <sub>2</sub> | d <sup>H7</sup> | B <sub>(h11)</sub> | zz    | z <sub>eff</sub> | a <sub>e</sub> | lk   | kg   | WSP          |
|--------------|-----|----------------|-----------------|--------------------|-------|------------------|----------------|------|------|--------------|
| 14E.1214.001 | 125 | 46             | 32              | 14                 | 7 x 2 | 7                | 37,0           | nein | 1,00 | EN..08T3.R/L |
| 14E.1216.001 | 125 | 46             | 32              | 16                 | 6 x 2 | 6                | 37,0           | nein | 1,19 | EN..0904.R/L |
| 14E.1218.001 | 125 | 46             | 32              | 18                 | 6 x 2 | 6                | 37,0           | nein | 1,33 | EN..0904.R/L |
| 14E.1614.003 | 160 | 55             | 40              | 14                 | 9 x 2 | 9                | 50,0           | nein | 1,70 | EN..08T3.R/L |
| 14E.1616.001 | 160 | 55             | 40              | 16                 | 8 x 2 | 8                | 50,0           | nein | 1,87 | EN..0904.R/L |
| 14E.1618.001 | 160 | 55             | 40              | 18                 | 8 x 2 | 8                | 50,0           | nein | 2,14 | EN..0904.R/L |
| 14E.1620.005 | 160 | 55             | 40              | 20                 | 7 x 2 | 7                | 50,0           | nein | 2,35 | EN..1206.R/L |
| 14E.1622.001 | 160 | 55             | 40              | 22                 | 7 x 2 | 7                | 50,0           | nein | 2,71 | EN..1206.R/L |
| 14E.1624.001 | 160 | 55             | 40              | 24                 | 7 x 2 | 7                | 50,0           | nein | 2,87 | EN..1206.R/L |
| 14E.2020.001 | 200 | 68             | 50              | 20                 | 9 x 2 | 9                | 63,0           | nein | 3,57 | EN..1206.R/L |

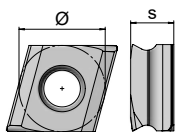
Schnittbreite B<sub>(h11)</sub> wird nur mit einer WSP mit W-Geometrie erreicht. Andere Abmaße auf Anfrage.

WSP-FORM **EN**

| EN |    |      |      |      |      |      |
|----|----|------|------|------|------|------|
| AS | Ø  |      |      | s    |      |      |
| 4  | 08 | 09   | 12   | T3   | 04   | 06   |
|    | 8  | 9,52 | 12,7 | 3,97 | 4,76 | 6,35 |

### Zuteilung Zerspanparameter zu den AV Materialgruppen

|            |                      |                    | Stahl     |         |         |         |         |         |         |        |
|------------|----------------------|--------------------|-----------|---------|---------|---------|---------|---------|---------|--------|
| Artikel    | Bezeichnung          |                    | A22       | A21     | A20     | A19     | A18     | A17     | A16     |        |
| EN..08T3.. | EN.08T3.012.09 SKY77 | ENHQ 08T306 SL-28W | $h_{max}$ | 0,15    | 0,15    | 0,15    | 0,12    | 0,12    | 0,10    | 0,08   |
|            |                      |                    | $v_c$     | 200-280 | 190-230 | 180-220 | 160-210 | 140-180 | 110-140 | 80-110 |
|            | EN.08T3.014.09 SKY77 | ENHQ 08T306 SR-28W | $h_{max}$ | 0,15    | 0,15    | 0,15    | 0,12    | 0,12    | 0,10    | 0,08   |
|            |                      |                    | $v_c$     | 200-280 | 190-230 | 180-220 | 160-210 | 140-180 | 110-140 | 80-110 |
|            | EN.08T3.017.26 SKY77 | ENHQ 08T306 SL-28V | $h_{max}$ | 0,15    | 0,15    | 0,15    | 0,12    | 0,12    | 0,10    | 0,08   |
|            |                      |                    | $v_c$     | 200-280 | 190-230 | 180-220 | 160-210 | 140-180 | 110-140 | 80-110 |
|            | EN.08T3.016.26 SKY77 | ENHQ 08T306 SR-28V | $h_{max}$ | 0,15    | 0,15    | 0,15    | 0,12    | 0,12    | 0,10    | 0,08   |
|            |                      |                    | $v_c$     | 200-280 | 190-230 | 180-220 | 160-210 | 140-180 | 110-140 | 80-110 |
|            | EN.08T3.001.54 SKY77 | ENHQ 08T306 SL-30  | $h_{max}$ | –       | –       | –       | 0,11    | 0,11    | 0,09    | 0,08   |
|            |                      |                    | $v_c$     | –       | –       | –       | 160-210 | 140-180 | 110-140 | 80-110 |
|            | EN.08T3.002.54 SKY77 | ENHQ 08T306 SR-30  | $h_{max}$ | –       | –       | –       | 0,11    | 0,11    | 0,09    | 0,08   |
|            |                      |                    | $v_c$     | –       | –       | –       | 160-210 | 140-180 | 110-140 | 80-110 |
| EN..0904.. | EN.0904.023.12 SKY77 | ENHQ 090408 SL-28W | $h_{max}$ | 0,18    | 0,18    | 0,18    | 0,15    | 0,15    | 0,12    | 0,10   |
|            |                      |                    | $v_c$     | 200-280 | 190-230 | 180-220 | 160-210 | 140-180 | 110-140 | 80-110 |
|            | EN.0904.022.12 SKY77 | ENHQ 090408 SR-28W | $h_{max}$ | 0,18    | 0,18    | 0,18    | 0,15    | 0,15    | 0,12    | 0,10   |
|            |                      |                    | $v_c$     | 200-280 | 190-230 | 180-220 | 160-210 | 140-180 | 110-140 | 80-110 |
|            | EN.0904.017.26 SKY77 | ENHQ 090408 SL-28V | $h_{max}$ | 0,18    | 0,18    | 0,18    | 0,15    | 0,15    | 0,12    | 0,10   |
|            |                      |                    | $v_c$     | 200-280 | 190-230 | 180-220 | 160-210 | 140-180 | 110-140 | 80-110 |
|            | EN.0904.016.26 SKY77 | ENHQ 090408 SR-28V | $h_{max}$ | 0,18    | 0,18    | 0,18    | 0,15    | 0,15    | 0,12    | 0,10   |
|            |                      |                    | $v_c$     | 200-280 | 190-230 | 180-220 | 160-210 | 140-180 | 110-140 | 80-110 |
|            | EN.0904.003.54 SKY77 | ENHQ 090408 SL-30  | $h_{max}$ | –       | –       | –       | 0,13    | 0,13    | 0,10    | 0,08   |
|            |                      |                    | $v_c$     | –       | –       | –       | 160-210 | 140-180 | 110-140 | 80-110 |
|            | EN.0904.002.54 SKY77 | ENHQ 090408 SR-30  | $h_{max}$ | –       | –       | –       | 0,13    | 0,13    | 0,10    | 0,08   |
|            |                      |                    | $v_c$     | –       | –       | –       | 160-210 | 140-180 | 110-140 | 80-110 |

WSP-FORM **EN**

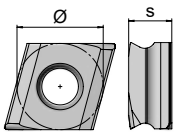
| EN |    |      |      |      |      |      |
|----|----|------|------|------|------|------|
| AS | Ø  |      |      | s    |      |      |
| 4  | 08 | 09   | 12   | T3   | 04   | 06   |
|    | 8  | 9,52 | 12,7 | 3,97 | 4,76 | 6,35 |

### Zuteilung Zerspanparameter zu den AV Materialgruppen

|            |                      |                    | Stahl     |         |         |         |         |         |         |        |
|------------|----------------------|--------------------|-----------|---------|---------|---------|---------|---------|---------|--------|
| Artikel    | Bezeichnung          |                    | A22       | A21     | A20     | A19     | A18     | A17     | A16     |        |
| EN..1206.. | EN.1206.027.18 SKY77 | ENHQ 120610 SL-25V | $h_{max}$ | 0,22    | 0,22    | 0,22    | 0,20    | 0,18    | –       | –      |
|            |                      |                    | $v_c$     | 200-280 | 190-230 | 180-220 | 160-210 | 140-180 | –       | –      |
|            | EN.1206.026.18 SKY77 | ENHQ 120610 SR-25V | $h_{max}$ | 0,22    | 0,22    | 0,22    | 0,20    | 0,18    | –       | –      |
|            |                      |                    | $v_c$     | 200-280 | 190-230 | 180-220 | 160-210 | 140-180 | –       | –      |
|            | EN.1206.029.13 SKY77 | ENHQ 120610 SL-28W | $h_{max}$ | 0,20    | 0,20    | 0,20    | 0,18    | 0,16    | 0,15    | 0,11   |
|            |                      |                    | $v_c$     | 200-280 | 190-230 | 180-220 | 160-210 | 140-180 | 110-140 | 80-110 |
|            | EN.1206.030.13 SKY77 | ENHQ 120610 SR-28W | $h_{max}$ | 0,20    | 0,20    | 0,20    | 0,18    | 0,16    | 0,15    | 0,11   |
|            |                      |                    | $v_c$     | 200-280 | 190-230 | 180-220 | 160-210 | 140-180 | 110-140 | 80-110 |
|            | EN.1206.003.54 SKY77 | ENHQ 120610 SL-30  | $h_{max}$ | –       | –       | –       | 0,16    | 0,14    | 0,12    | 0,10   |
|            |                      |                    | $v_c$     | –       | –       | –       | 160-210 | 140-180 | 110-140 | 80-110 |
|            | EN.1206.002.54 SKY77 | ENHQ 120610 SR-30  | $h_{max}$ | –       | –       | –       | 0,16    | 0,14    | 0,12    | 0,10   |
|            |                      |                    | $v_c$     | –       | –       | –       | 160-210 | 140-180 | 110-140 | 80-110 |

|                       |                       |                    | Guss      |         |         |         |         |         |         |
|-----------------------|-----------------------|--------------------|-----------|---------|---------|---------|---------|---------|---------|
| Artikel               | Bezeichnung           |                    | D21       | D20     | D19     | D18     | D17     | D16     |         |
| EN..08T3..            | EN.08T3.012.09 SKY77  | ENHQ 08T306 SL-28W | $h_{max}$ | 0,15    | 0,15    | 0,15    | 0,12    | 0,10    | 0,08    |
|                       |                       |                    | $v_c$     | 200-280 | 200-260 | 180-230 | 170-210 | 160-190 | 140-180 |
|                       | EN.08T3.012.09 NERO26 | ENHQ 08T306 SL-28W | $h_{max}$ | 0,15    | 0,15    | 0,15    | 0,12    | 0,10    | 0,08    |
|                       |                       |                    | $v_c$     | 240-300 | 240-300 | 220-260 | 200-240 | 180-210 | 140-180 |
|                       | EN.08T3.014.09 SKY77  | ENHQ 08T306 SR-28W | $h_{max}$ | 0,15    | 0,15    | 0,15    | 0,12    | 0,10    | 0,08    |
|                       |                       |                    | $v_c$     | 200-280 | 200-260 | 180-230 | 170-210 | 160-190 | 140-180 |
|                       | EN.08T3.014.09 NERO26 | ENHQ 08T306 SR-28W | $h_{max}$ | 0,15    | 0,15    | 0,15    | 0,12    | 0,10    | 0,08    |
|                       |                       |                    | $v_c$     | 240-300 | 240-300 | 220-260 | 200-240 | 180-210 | 140-180 |
|                       | EN.08T3.017.26 SKY77  | ENHQ 08T306 SL-28V | $h_{max}$ | 0,15    | 0,15    | 0,15    | 0,12    | 0,10    | 0,08    |
|                       |                       |                    | $v_c$     | 200-280 | 200-260 | 180-230 | 170-210 | 160-190 | 140-180 |
|                       | EN.08T3.017.26 NERO26 | ENHQ 08T306 SL-28V | $h_{max}$ | 0,15    | 0,15    | 0,15    | 0,12    | 0,10    | 0,08    |
|                       |                       |                    | $v_c$     | 240-300 | 240-300 | 220-260 | 200-240 | 180-210 | 140-180 |
| EN.08T3.016.26 SKY77  | ENHQ 08T306 SR-28V    | $h_{max}$          | 0,15      | 0,15    | 0,15    | 0,12    | 0,10    | 0,08    |         |
|                       |                       | $v_c$              | 200-280   | 200-260 | 180-230 | 170-210 | 160-190 | 140-180 |         |
| EN.08T3.016.26 NERO26 | ENHQ 08T306 SR-28V    | $h_{max}$          | 0,15      | 0,15    | 0,15    | 0,12    | 0,10    | 0,08    |         |
|                       |                       | $v_c$              | 240-300   | 240-300 | 220-260 | 200-240 | 180-210 | 140-180 |         |

# WSP-FORM EN

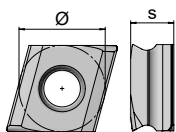


| EN |    |      |      |      |      |      |
|----|----|------|------|------|------|------|
| AS | Ø  |      |      | s    |      |      |
| 4  | 08 | 09   | 12   | T3   | 04   | 06   |
|    | 8  | 9,52 | 12,7 | 3,97 | 4,76 | 6,35 |

## Zuteilung Zerspanparameter zu den AV Materialgruppen

|                      |                       |                       |                    | Guss      |         |         |         |         |         |         |
|----------------------|-----------------------|-----------------------|--------------------|-----------|---------|---------|---------|---------|---------|---------|
| Artikel              | Bezeichnung           |                       |                    | D21       | D20     | D19     | D18     | D17     | D16     |         |
| EN..0904..           | EN.0904.023.12 SKY77  | ENHQ 090408 SL-28W    | $h_{max}$          | 0,18      | 0,18    | 0,18    | 0,15    | 0,12    | 0,10    |         |
|                      |                       |                       | $v_c$              | 200-280   | 200-260 | 180-230 | 170-210 | 160-190 | 140-180 |         |
|                      | EN.0904.023.12 NERO26 | ENHQ 090408 SL-28W    | $h_{max}$          | 0,18      | 0,18    | 0,18    | 0,15    | 0,12    | 0,10    |         |
|                      |                       |                       | $v_c$              | 240-300   | 240-300 | 220-260 | 200-240 | 180-210 | 140-180 |         |
|                      | EN.0904.022.12 SKY77  | ENHQ 090408 SR-28W    | $h_{max}$          | 0,18      | 0,18    | 0,18    | 0,15    | 0,12    | 0,10    |         |
|                      |                       |                       | $v_c$              | 200-280   | 200-260 | 180-230 | 170-210 | 160-190 | 140-180 |         |
|                      |                       | EN.0904.022.12 NERO26 | ENHQ 090408 SR-28W | $h_{max}$ | 0,18    | 0,18    | 0,18    | 0,15    | 0,12    | 0,10    |
|                      |                       |                       |                    | $v_c$     | 240-300 | 240-300 | 220-260 | 200-240 | 180-210 | 140-180 |
| EN.0904.017.26 SKY77 | ENHQ 090408 SL-28V    | $h_{max}$             | 0,18               | 0,18      | 0,18    | 0,15    | 0,12    | 0,10    |         |         |
|                      |                       | $v_c$                 | 200-280            | 200-260   | 180-230 | 170-210 | 160-190 | 140-180 |         |         |
|                      | EN.0904.017.26 NERO26 | ENHQ 090408 SL-28V    | $h_{max}$          | 0,18      | 0,18    | 0,18    | 0,15    | 0,12    | 0,10    |         |
|                      |                       |                       | $v_c$              | 240-300   | 240-300 | 220-260 | 200-240 | 180-210 | 140-180 |         |
|                      | EN.0904.016.26 SKY77  | ENHQ 090408 SR-28V    | $h_{max}$          | 0,18      | 0,18    | 0,18    | 0,15    | 0,12    | 0,10    |         |
|                      |                       |                       | $v_c$              | 200-280   | 200-260 | 180-230 | 170-210 | 160-190 | 140-180 |         |
|                      |                       | EN.0904.016.26 NERO26 | ENHQ 090408 SR-28V | $h_{max}$ | 0,18    | 0,18    | 0,18    | 0,15    | 0,12    | 0,10    |
|                      |                       |                       |                    | $v_c$     | 240-300 | 240-300 | 220-260 | 200-240 | 180-210 | 140-180 |
| EN..1206..           | EN.1206.027.18 SKY77  | ENHQ 120610 SL-25V    | $h_{max}$          | 0,25      | 0,25    | 0,22    | 0,20    | 0,18    | 0,13    |         |
|                      |                       |                       | $v_c$              | 200-280   | 200-260 | 180-230 | 170-210 | 160-190 | 140-180 |         |
|                      | EN.1206.027.18 NERO26 | ENHQ 120610 SL-25V    | $h_{max}$          | 0,25      | 0,25    | 0,22    | 0,20    | 0,18    | 0,13    |         |
|                      |                       |                       | $v_c$              | 240-300   | 240-300 | 220-260 | 200-240 | 180-210 | 140-180 |         |
|                      | EN.1206.026.18 SKY77  | ENHQ 120610 SR-25V    | $h_{max}$          | 0,25      | 0,25    | 0,22    | 0,20    | 0,18    | 0,13    |         |
|                      |                       |                       | $v_c$              | 200-280   | 200-260 | 180-230 | 170-210 | 160-190 | 140-180 |         |
|                      |                       | EN.1206.026.18 NERO26 | ENHQ 120610 SR-25V | $h_{max}$ | 0,25    | 0,25    | 0,22    | 0,20    | 0,18    | 0,13    |
|                      |                       |                       |                    | $v_c$     | 240-300 | 240-300 | 220-260 | 200-240 | 180-210 | 140-180 |
|                      | EN.1206.029.13 SKY77  | ENHQ 120610 SL-28W    | $h_{max}$          | 0,23      | 0,23    | 0,21    | 0,18    | 0,17    | 0,12    |         |
|                      |                       |                       | $v_c$              | 200-280   | 200-260 | 180-230 | 170-210 | 160-190 | 140-180 |         |
|                      |                       | EN.1206.029.13 NERO26 | ENHQ 120610 SL-28W | $h_{max}$ | 0,23    | 0,23    | 0,21    | 0,18    | 0,17    | 0,12    |
|                      |                       |                       |                    | $v_c$     | 240-300 | 240-300 | 220-260 | 200-240 | 180-210 | 140-180 |
|                      | EN.1206.030.13 SKY77  | ENHQ 120610 SR-28W    | $h_{max}$          | 0,23      | 0,23    | 0,21    | 0,18    | 0,17    | 0,12    |         |
|                      |                       |                       | $v_c$              | 200-280   | 200-260 | 180-230 | 170-210 | 160-190 | 140-180 |         |
|                      |                       | EN.1206.030.13 NERO26 | ENHQ 120610 SR-28W | $h_{max}$ | 0,23    | 0,23    | 0,21    | 0,18    | 0,17    | 0,12    |
|                      |                       |                       |                    | $v_c$     | 240-300 | 240-300 | 220-260 | 200-240 | 180-210 | 140-180 |



# WSP-FORM EN



| EN |    |      |      |      |      |      |
|----|----|------|------|------|------|------|
| AS | Ø  |      |      | s    |      |      |
| 4  | 08 | 09   | 12   | T3   | 04   | 06   |
|    | 8  | 9,52 | 12,7 | 3,97 | 4,76 | 6,35 |

Zuteilung Zerspanparameter  
zu den AV Materialgruppen

|            |                      |                   |           | NE-Metalle |         |         |
|------------|----------------------|-------------------|-----------|------------|---------|---------|
| Artikel    |                      | Bezeichnung       |           | E82        | E81     | E80     |
| EN..08T3.. | EN.08T3.001.54 SKY77 | ENHQ 08T306 SL-30 | $h_{max}$ | 0,18       | 0,15    | 0,12    |
|            |                      |                   | $v_c$     | 650-1000   | 450-650 | 280-450 |
| EN..08T3.. | EN.08T3.002.54 SKY77 | ENHQ 08T306 SR-30 | $h_{max}$ | 0,18       | 0,15    | 0,12    |
|            |                      |                   | $v_c$     | 650-1000   | 450-650 | 280-450 |
| EN..0904.. | EN.0904.003.54 SKY77 | ENHQ 090408 SL-30 | $h_{max}$ | 0,20       | 0,18    | 0,15    |
|            |                      |                   | $v_c$     | 650-1000   | 450-650 | 280-450 |
| EN..0904.. | EN.0904.002.54 SKY77 | ENHQ 090408 SR-30 | $h_{max}$ | 0,20       | 0,18    | 0,15    |
|            |                      |                   | $v_c$     | 650-1000   | 450-650 | 280-450 |
| EN..1206.. | EN.1206.003.54 SKY77 | ENHQ 120610 SL-30 | $h_{max}$ | 0,25       | 0,20    | 0,18    |
|            |                      |                   | $v_c$     | 650-1000   | 450-650 | 280-450 |
| EN..1206.. | EN.1206.002.54 SKY77 | ENHQ 120610 SR-30 | $h_{max}$ | 0,25       | 0,20    | 0,18    |
|            |                      |                   | $v_c$     | 650-1000   | 450-650 | 280-450 |

| WSP         |  |  |
|-------------|---|---|
| EN..08T3... | 08B.0309.7991   | TX208   |
| EN..0904... | 08B.3511.7991   | TX215   |
| EN..1206... | 08B.0513.7991   | TX220   |

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